Elcometer PERFORMANCE HP Blast Machines have been designed to minimise pressure loss and maximise air flow allowing you to blast for longer, reduce media costs and minimise downtime.

#### **Rating Plate**

Clear information on pressure ratinas, **UKCA** and CE approval to both PED 2014/68EU and PE(s)R 2016.

#### **Easy Access**

Large inspection access wide enough for both arms.

#### **Fast Flow Cones**

45/90° cone to maximise abrasive flow rate.

#### Precision **Media Valves**

Enable finger tip adjustment allowing you to use less abrasive to cover the same area in less time.



## Easy to

#### Flexible Pusher Line

Hard wearing flexible pusher line to maximise air flow.

# elcometer

## The Elcometer Abrasive Blast Machine Range Comparison Summary

From small maintenance projects to large scale refurbishment contracts, from blasting small industrial parts to ballast tanks, or iron gates to bridges...

...whatever the scale of your project Elcometer blast equipment is engineered to last longer, work harder and perform better.

#### Capacity

Maximum Working Pressure (WP)

**Pipework Diameter** 

UKCA & CE Approved to PED 2014/68EU & PE(s)R 2016

Abrasive Media Valve

Valve Liner

Mixer T

**Remote Control Valve** 

Exhaust T

Construction

## CONTRACTOR

**12bar** (174psi)

32mm (11/4")

- Industry standard valves & RCV
  - 32mm (11/4") pipework
- Great efficiency & productivity
  - 12bar (174psi)



40-200 litres (1.41-7.06cu ft)

12bar (174psi)

32mm (11/4")

**UKCA & CE Approved** 

Standard Grit Valve (SGV)

Standard

Elcometer Engineered Standard Mixer T

Standard

Elbow

Made in Great Britain

## **PERFORMANCE**

**12bar** (174psi)

38mm (1½")

- Elcometer engineered valves & RCV
  - 38mm (1½") high flow pipework
    - High efficiency & productivity
      - 12bar (174psi)
      - Ideal for all projects



20-285 litres (0.70-10.06cu ft)

12bar (174psi)

38mm (1½")

UKCA, CE & ASME Approved

Elcometer GV/AGV

elcoTOUGH™ Long Life Liner

Elcometer Engineered High Resistance Long Life Mixer T

Elcometer Engineered

90° Reinforced Elbow & Sacrificial Wear Plug

Made in Great Britain

# PERFORMANCE HP

**15bar** (217psi)

38mm (1½")

- Elcometer engineered valves & RCV
  - 38mm (1½") high flow pipework
  - Ultimate efficiency & productivity
    - High pressure 15bar (217psi)
    - Ideal for large scale contracts and long hose runs



100-285 litres (3.53-10.06cu ft)

15bar (217psi)

38mm (1½")

**UKCA & CE Approved** 

Elcometer GV/AGV

elcoTOUGH™ Long Life Liner

Elcometer Engineered High Resistance Long Life Mixer T

Elcometer Engineered

90° Reinforced Elbow & Sacrificial Wear Plug

Made in Great Britain



# **ENHANCE YOUR PERFORMANCE**

Optimising the volume, speed and pressure of air to the nozzle results in greater blasting efficiency. Higher pressure and speed of air at the nozzle will also allow use of a larger nozzle size, resulting in faster blast area coverage, allowing you to cover more in less time.

Operating at more efficient blast pressures will also result in less abrasive usage thus saving money and clean up time!

### PERFORMANCE HP

### Minimise Your Pressure Loss

The design of your blast machine together with your blast hose diameter, length, age, wear and quality can effect the pressure at the nozzle.

This is why we manufacture blast machines which have a maximum working pressure of either 12 or 15bar (174 or 217psi) and have been engineered for minimal pressure loss - so that you will always have the nozzle pressure you need to maximise your productivity.



### Maximise Your Cubic Air Flow Per Minute

With an internal pipe diameter of  $1\frac{1}{2}$ " (38mm) across our blast machines we have optimised the volumetric flow rate of air through the system every minute so that you can select a larger nozzle diameter, allowing you to blast more in less time.



### Blast for Longer

Elcometer blast machines have a maximum working pressure of 12 or 15bar (174 or 217psi) allowing you to maintain the nozzle pressure over significantly longer lengths of hose, even as it wears.



### Reduce Your Media Costs

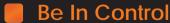
Elcometer blast machines are designed to deliver the optimum pressure and flow rate at the nozzle, allowing you to use less abrasive to blast the same area to the same profile, saving you money.

Our abrasive media valves come with fingertip adjustment so that you can precisely control the media flow, even whilst blasting.



### Reduce Your Maintenance

Elcometer's blast machines are engineered to be extremely durable so that parts last longer. Forcing abrasive through a high pressure system will, however, always create wear and tear so we have designed our machines to be easy and fast to maintain so that you can maximise your blast time.



Designed for precision control and minimal air flow loss, the Elcometer RCV4000 & RCV4000+ Remote Control Valves allow you to safely control a blast machine at the nozzle, fast.

# **ELCOMETER ENGINEERED**

Every aspect of an Elcometer Blast Machine uses high quality components, manufactured to an industry leading specification and designed and engineered by Elcometer experts.





#### **Heavy Duty Construction**

6mm (1/4") steel wall thickness, double weld seams & coated with a tough 2 pack epoxy multi-coat paint for corrosion protection.



## High Flow Pipework & Valves

Large bore 38mm (1½") pipework throughout ensures efficient airflow and minimal pressure loss.



#### **Concave Dishes**

Our high flow concave dish comes complete with a deflector plate for fast filling & operator safety.



**Fast Flow Cones** 

45/90° cone to maximise abrasive flow rate.



**Remote Control Valves** 

Used with a deadman's handle, the 1½" (38mm) remote control valve minimises air flow loss and shuts the blast system down quickly and safely.



#### **Precision Metering Valves**

Range of precision metering valves offer accurate control of your blast media, even whilst blasting.



**Exhaust Manifolds** 

Hard working exhaust manifolds allow air to exhaust through the silencer quickly & safely, with minimum wear.



#### **Moisture Separators**

High performance moisture separator prevents water and oil from entering the blast pot.

### PERFORMANCE HP



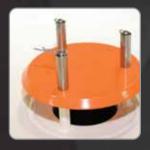
Hard-wearing Mixer T's

Machined out of a single block of high grade machine steel, the hard-wearing Elcometer Mixer T is designed to last.



#### Serviceable Exhaust T's

When a blast machine exhausts, it can quickly wear out elbow joints, that is why Elcometer Exhaust T's are fitted with sacrificial wear plugs to minimise wear and maximise lifetime.



#### **Adjustable Deflector Plates**

The adjustable height deflector plate is designed to prevent abrasive escaping the blast machine when the pop up valve is engaged - keeping you safe.



#### **Large Inspection Access**

Large, easy to remove access doors to make maintenance easier and faster.



**Reinforced Pop Up Valves** 

The heavy duty internal pop up valve is long lasting and quickly responds to pressurisation.



#### **Narrow & Protected**

Designed to fit through most standard doorways, valves and pipework are protected, even when laid down during transportation.



Flexible Pusher Lines

Flexible pusher line ensures air flow without pressure loss caused by elbows.



#### Air Manifold

The Elcometer Air Manifold allows multiple outlets for ancillary equipment and a pressure relief valve.



**Waterproof Sieves & Lids** 

Optional sieves & lids are designed to fit over the top of the machine to prevent water ingress, keeping the media dry.



#### **Balanced by Design**

Easy to manoeuvre on site by one person, no matter their size.



Elcometer PERFORMANCE HP High Pressure blast machines are CE approved and fully tested and certified to PED 2014/68EU with a maximum working pressure of 15bar (217psi)

(217psi).

	Options	Elcometer 20100H	Elcometer 24200H	Elcometer 24285H		
	Volume	100 litres (3.53cu ft)	200 litres (7.06cu ft)	285 litres (10.06cu ft)		
Capacity	Aluminium Grit	234kg (515lbs)	468kg (1031lbs)	667kg (1469lbs)		
	Steel Shot/ Garnet	440kg (971lbs)	880kg (1942lbs)	1254kg (2767lbs)		
Valve Options  GV: General Valve AGV: Automatic General Valve		GV AGV	GV AGV	GV AGV		
	Pot Diameter	508mm (20")	610mm (24")	610mm (24")		
Dimensions	Height	1175mm (46")	1380mm (54")	1665mm (66")		
	Width	704mm (28")	794mm (31")	794mm (31")		
	Depth	865mm (34")	1109mm (44")	1109mm (44'')		
	Weight	153kg (337lbs)	205kg (452lbs)	231kg (509lbs)		

Elcometer PERFORMANCE and PERFORMANCE HP Blast Machines have been designed to minimise pressure loss and maximise air flow - allowing you to blast for longer, reduce media costs and minimise downtime.

#### **Rating Plate**

Clear information on pressure ratings, UKCA and CE approval to both PED 2014/68EU and PE(s)R 2016.

#### **Easy Access**

Large inspection access wide enough for both arms.

#### **Fast Flow Cones**

45/90° cone to maximise abrasive flow rate.

#### Precision Media Valves

Enable finger tip adjustment allowing you to use less abrasive to cover the same area in less time.



#### Flexible Pusher Line

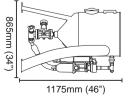
Hard wearing flexible pusher line to maximise air flow.

## PERFORMANCE HP

Kit Selection	Eld	omete	er 2010	0H	Eld	comete	r 2420	0Н	Elo	omete	er 2428	5H
Key Features	Ideal for continuous blasting applications.  Compact size with heavy duty wheels make for easy manoeuvre in small spaces.			Ideal for mobile contractors who need continuous high production blasting as its large capacity reduces down time refilling the hopper.  The twin wheeled portable machine is safe and easy to manoeuvre.			Ideal for large scale applications requiring continuous high production blasting.  A single blast machine can be used by one or two operators.  The twin wheeled portable machine is safe and easy to manoeuvre.					
Elcometer Blast Machine Kits are available with:	Kit 1 Kit 2		Kit 1 Kit 2		t 2	Kit 1 Kit 2						
Part Numbers	M20100H-GV1-B M20100H-AGV1-B		M20100H-GV2-B	M20100H-AGV2-B	M24200H-GV1-B	M24200H-AGV1-B	M24200H-GV2-B	M24200H-AGV2-B	M24285H-GV1-B	M24285H-AGV1-B	M24285H-GV2-B	M24285H-AGV2-B
Abrasive Blast Machine	100 litres (3.53cu ft)			200 litres (7.06cu ft)			285 litres (10.06cu ft)					
Pressure Test Certificate	•	•	•	•	•	•	•	•	•	•	•	•
RCV4000+ Remote Control Valve with Air Manifold, Exhaust & Silencer	•	•	•	•	•	•	•	•	•	•	•	•
Pneumatic Control Hose & Deadman's Handle (DMHII)	•	•	•	•	•	•	•	•	•	•	•	•
Choke Valve and Pusher Line	•	•	•	•	•	•	•	•	•	•	•	•
Abrasive Metering Valve with Mixer T and Metal Pot Coupling	G	А	G	А	G	А	G	А	G	А	G	А
Moisture Separator	•	•	•	•	•	•	•	•	•	•	•	•
20m (65.6ft) 11/4" (32mm) ID Blast Hose with Cast Iron Hose Couplings & Nylon Nozzle Holder			•	•			•	•			•	•
Externally Mounted Sieve & Lid			•	•			•	•			•	•

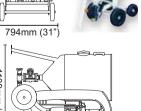


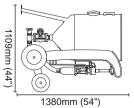


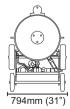






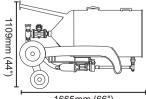












1665mm (66")

### **Abrasive Media Valves**

Part Number	Description
AGV-B	AGV Automatic General Valve
GV-B	GV General Valve
MGV-B	MGV Mini General Valve (Elcometer 1020 Abrasive Blast Machine only)
FV-B	FV Flat Valve
MT32046-3	MFV Mini Flat Valve (Elcometer 1020 Abrasive Blast Machine only)



### Accessories

Part Number	Description
MT28617	1½" (38mm) Moisture Separator
MT28553	38mm (11/2") Mixer T
MT30002	38mm (1½") Pot Claw Coupling
GV-LINER1	elcoTOUGH™ Rubber Valve Liner for 1" GV & AGV
GV-LINER5	elcoTOUGH™ Rubber Valve Liner for 1" GV & AGV (x5)
GV-LINER20	elcoTOUGH™ Rubber Valve Liner for 1" GV & AGV (x20)
MGV-LINER1	elcoTOUGH™ Rubber Valve Liner for ½" MGV
MGV-LINER5	elcoTOUGH™ Rubber Valve Liner for ½" MGV (x5)
MGV-LINER20	elcoTOUGH™ Rubber Valve Liner for ½" MGV (x20)
SLKIT-10	254mm (10") Screen Sieve & Blast Machine Cover Lid
SLKIT-14	356mm (14") Screen Sieve & Blast Machine Cover Lid
SLKIT-20	508mm (20") Screen Sieve & Blast Machine Cover Lid
SLKIT-24	610mm (24") Screen Sieve & Blast Machine Cover Lid



Moisture Separator

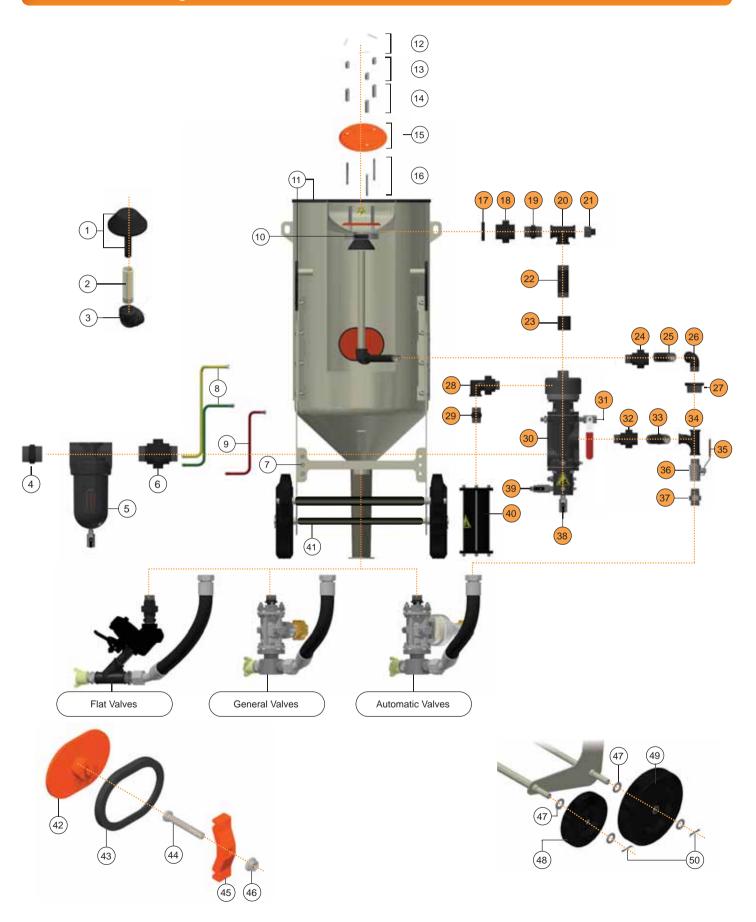


elcoTOUGH™ Long-Life Rubber Valve Liners



AGV Automatic General Valve

## Elcometer 24285H High Pressure Blast Machine



### **Elcometer 24285H High Pressure Blast Machine**

Spare	e Parts	
Item	Part Number	Description
1	MT28622	Pop Up Valves
2	MT28631-6	1" (25mm) Pop Up Shaft for Elcometer 24285H
3	MT29661	1" (25mm) Female 90° Equal Elbow (Service Item Only)
4	MT29663	1½" (38mm) Hex Nipple
5	MT28617	Moisture Separator Assembly
6	MT29662	1½" (38mm) Male/Male Union Taper Seat
7	MT29664	1/4" (6mm) Bulkhead Connector (x3)
8	MT29727	Elcometer 24285H Twin Airline Hose Assembly (Yellow & Green)
9	MT29728	Airline Assembly for Elcometer 24285H (Red)
10	MT28627-5	Pop Up Valve O-Ring (x5)
11	MT31073	Protective Edging Strip Kit (2.7m) (8.9ft)
12	MT29667	Spring Cotter Pin Type E (x3)
13	MT29719	Short Deflector Plate Spacer - 25mm (x3) (1")
14	MT29720	Long Deflector Plate Spacer - 51mm (x3) (1")
	MT29670	Deflector Plate
15		
16	MT28629-3	Deflector Plate Shaft - 82mm (x3) (3.2")
17	MT29672	1" (25mm) Backnut (Recessed)
18	MT29673	1" (25mm) Female/Female Union Taper Seat
19	MT29679	1" (25mm) Hex Nipple
20	MT29680	1" (25mm) Exhaust T Assembly (complete with MT29681 Exhaust Plug)
21	MT29681	1" (25mm) Exhaust Plug
22	MT29729	1" (25mm) Pipe for Elcometer 24285H (448mm) (17.6")
23	MT29683	1" (25mm) Socket
24	MT29704	1" (25mm) Male/Female Equal Union Taper Seat
25	MT29730	1" (25mm) Pipe for Elcometer 24285H (106mm) (4.2")
26	MT29706	1" (25mm) Male/Female 90° Elbow
27	MT29707	1" to 1½" Reducing Bush (25 x 38mm)
28	MT28599	3/4" (19mm) Reinforced Union Elbow
29	MT29688	3/4" (19mm) Hex Nipple
30	MT29465	Elcometer RCV4000+ Remote Control Valve
31	MT29656	Petcock Valve Assembly (Red Handle)
32	MT30122-5	1½" (38mm) Male/Female Equal Union Taper Seat
33	MT29726	1½" (38mm) Pipe for Elcometer 24285H (84mm) (3.3")
34	MT29708	1½" (38mm) Equal Pitcher T
35	MT30094	1½" (38mm) Choke Valve Handle
36	MT29177	1½" (38mm) Choke Valve Handle Assembly (includes MT30094 Choke Valve Handle)
37	MT29710	1½" (38mm) 60° Cone Male/Male Adaptor
38	MT29658	1/4" (6mm) Ball Valve Assembly (Black Handle)
39	MT29660	1/4" (6mm) Airline Ball Valve Assembly (Black Handle)
40	MT28597	Exhaust Silencer Assembly
41	MT29692-4	Protection Guard for Elcometer 24285H
42	MT28616	Elcometer Inspection Hatch Door for Elcometer 24285H
43	MT28613	ElcoFit™ Door Sealing Gasket
44	MT29695	Elcometer Inspection Door Hatch Bolt - M16 x 110mm
45	MT28615	Inspection Hatch Door Yoke
46	MT29696	M16 Hexagon Flanged Nut
47	MT29697	Flat Washer (x8)
48	MT28636	Ø250mm (9.8") Diameter Wheel (x1)
49	MT28637	Ø350mm (13.8") Diameter Wheel (x1)
50	MT29698	Split Cotter Pin (x4)
-	MT29490-6	Elcometer RCV4000+ & Pipework Assembly Service Kit (contains items in orange)